TEST REPORT

EN 149:2001+A1:2009

Hevices — Filtering

—Requirements, testing, marking A Technology Respiratory protective devices — Filtering half masks to protect against particles

Report Reference No....: MNK20200320330R

Tested by (name + signature)....:

Approved by (name + signature).....:

Feb. 28, 2020 — Mar. 18, 2020 Date of test....:

Date of issue....: Mar. 18, 2020

Testing Laboratory..... Shenzhen monlka Technology Co.,Ltd

Building A. B. Baoshi Science & Technology Park, Baoshi Road, Address: Shiyan Street Bao'an District, Shenzhen, Guangdong, China

Applicant's name..... Putian Zhongjin Shoes Co., Ltd

240, tingdaowei, Xindu village, Xindu town, Licheng District, Address:

Putian City, Fujian Province

EN 149:2001+A1:2009 Testing standard.....

Test item description....: Disposable protective mask N95 kn95

Trade Mark N/A

Manufacturer...... Putian Zhongjin Shoes Co., Ltd

240, tingdaowei, Xindu village, Xindu town, Licheng District, Address....:

Putian City, Fujian Province

Conclusions PASS

This report shows that the product technically complies with the Council PPE Directive 2016/425/EU requirements.

Possible test case verdicts:

- test object does meet the requirement.....: P (Pass)

- test object does not meet the requirement...... : F (Fail)

General remarks:

The test results presented in this report relate only to the object tested.

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EN 149:2001+A1:2009				
Clause	Requirement – Test	Result - Remark	Verdict	
5	Classification		P	
	Particle filtering half masks are classified according to their filtering efficiency and their maximum total inward leakage. There are three classes of devices:FFP1,FFP2 and FFP3	FFP2	P	
6	Designation		P	
	Particle filtering half masks meeting the requirements of this European Standard shall be designated		P	
7	Requirements		P	
7.1	In all tests all test samples shall meet the requirements.		P	
7.2	Nominal values and tolerances			
	Unless otherwise specified, the values stated in this European Standard are expressed as nominal values. Except for temperature limits, values which are not stated as maxima or minima shall be subject to a tolerance of \pm 5%.	the ambient temperature for testing shall be (16-32°C, and the temperature limits shall be subject to an accuracy of ±1 °C.	P	
7.3	Visual inspection		P	
	The visual inspection shall also include the marking and the information supplied by the manufacturer.		P	
7.4	Packaging		P	
	Particle filtering half masks shall be offered for sale packaged in such a way that they are protected against mechanical damage and contamination before use.		P	
7.5	Material		P	
	Materials used shall be suitable to withstand handling and wear over the period for which the particle filtering half mask is designed to be		P	
	used. If the particle filtering half mask is designed to be			
7.6	re-usable, the materials used shall withstand the			
7.6	cleaning and disinfecting agents and procedures to be specified by the manufacturer		P	
7.7	Practical performance		P	

	EN 149:2001+A1:2009				
Clause	Requirement – Test	Result - Remark	Verdict		
	The particle filtering half mask shall undergo practical performance tests under realistic conditions. These general tests serve the purpose of checking the equipment for imperfections that cannot be determined by the tests described elsewhere in this standard.		P		
7.8	Finish of parts		P		
	Parts of the device likely to come into contact with the wearer shall have no sharp edges or burrs.		P		
7.9	Leakage		P		
7.9.1	Total inward leakage		P		
	The laboratory tests shall indicate that the particle filtering half mask can be used by the wearer to protect with high probability against the potential hazard to be expected.		P		
	For particle filtering half masks fitted in accordance with the manufacturer's information, at least 46 out of the 50 individual exercise results (i.e. 10 subjects x 5 exercises) for total inward leakage shall be not greater than		P		
	25 % for FFP1		N		
	11 % for FFP2	9.7%	P		
	5 % for FFP3		N		
	at least 8 out of the 10 individual wearer arithmetic means for the total inward leakage shall be not greater than		P		
	22 % for FFP1		N		
	8 % for FFP2	6.3%	P		
	2 % for FFP3		N		
7.9.2	Penetration of filter materia		P		
	The penetration of the filter of the particle filtering half mask shall meet the requirements.	Sodium chloride: AR1.13%; TC0.89%; SW0.78%; MS0.62%	P		
		Paraffin oil: AR—1.8%; TC—1.1%; SW—1.3%; MS—1.5%	P		
7.10	Compatibility with skin		P		

			EN 149	9:2001+A1:200)9	
Clause	Requireme	nt – Test			Result - Remark	Verdic
	wearer's cause irrita health.	skin shall no tion or any	ne into contact ot be known to other adverse	to be likely to		P
7.11	Flammabil	ity				P
5.10	the wearer nature.	and shall no	l not present and the be of highly	y flammable		
7.12	The carbon	dioxide co	ntent of the ir		0.57%	P P
7.13	Head harne					P
	particle filt removed ea	ering half n asily.	be designed nask can be de		The head harness is adjustable	P
7.14			-	letermined so		P
7.15	Exhalation	valve(s)				N
	A particle filtering half mask may have one or more exhalation valve(s), which shall function correctly in all orientations.				N	
	protected a mechanical include any	gainst or be l damage an	ce that may b	lirt and ouded or may		N
	Exhalation valve(s), if fitted, shall continue to operate correctly after a continuous exhalation flow of 300 l/min over a period of 30 s.				N	
	the facebla		withstand axis	is attached to ally a tensile		N
7.16	Breathing r					P
	valveless p	article filter quirements	ces apply to ving half mask	ks and shall	Inhalation(30 l/min): 0.67	P
	Classification	900 00	Breathing resistance num permitted resistance lation 95 l/min		Inhalation(95 l/min): 2.3	P
	FFP1 FFP2 FFP3	0,6 0,7 1,0	2,1 2,4 3,0	3,0 3,0 3,0	Exhalation(160 l/min): 2.6	P
7.17	Clogging					P
7.17.1	General	1:0 1	• ,1 4	• •		P
	an optional Mandatory The specifi	test. For re ed breathing efore the re	vices, the clog- usable devic- g resistances quired dust lo	es the test is		P

	EN 149:2001+A1:200	9	
Clause	Requirement – Test	Result - Remark	Verdict
7.17.2	Breathing resistance		P
7.17.2.1	Valved particle filtering half masks		N
	After clogging the inhalation resistances shall not		NT
	exceed		N
	FFP1: 4 mbar		N
	FFP2: 5 mbar		N
	FFP3: 7 mbar		N
7.17.2.2	Valveless particle filtering half masks		P
	After clogging the inhalation and exhalation		P
	resistances shall not exceed		
	- FFP1: 3 mbar		N
	- FFP2: 4 mbar	3.4mbar	P
	- FFP3: 5 mbar		N
7.17.3	Penetration of filter material		P
	All types (valved and valveless) of particle		
	filtering half masks claimed to meet the clogging		
	requirement shall also meet the requirements		P
	given in 7.9.2, for the Penetration test according		
7. 10	to EN 13274-7, after the clogging treatment.		
7.18	Demountable parts		P
	All demountable parts (if fitted) shall be readily		P
0	connected and secured, where possible by hand.		D
8 8.1	Testing General	Ī	<u>Р</u>
0.1	If no special measuring devices and methods are		r
	specified, commonly used devices and methods		P
	shall be used.		1
8.2	Visual inspection		Р
	The visual inspection is carried out where		
	appropriate by the test house prior to laboratory		P
	or practical performance tests.		
8.3	Conditioning		P
8.3.1	Simulated wearing treatment		P
	Conditioning by simulated wearing treatment		P
	shall be carried out by the following process.		1
8.3.2	Temperature conditioning		P
	Expose the particle filtering half masks to the		P
	following thermal cycle:		
	a) for 24 h to a dry atmosphere of (70 \pm 3) $^{\circ}$		P
	C; BS EN 149:2001+A1:2009		
	b) for 24 h to a temperature of (-30 \pm 3) $^{\circ}$ C;		P
	and allow to return to room temperature for at		_
	least 4 h between exposures and prior to		P
022	subsequent testing. Machanical strongth		P
8.3.3	Mechanical strength Conditioning shall be done in accordance with		r
	Conditioning shall be done in accordance with EN 143.		P
	Flow conditioning		
	A total of 3 valved particle filtering half masks		
8.3.4	shall be tested, one as received and two		N
··	temperature conditioned in accordance with		1
	8.3.2.		
8.4	Practical performance		P

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Clause	Requirement – Test	Result - Remark	Verdict
8.4.1	General		P
	A total of 2 particle filtering half masks shall be		
	tested: both as received.		
	All tests shall be carried out by two test subjects		
	at ambient temperature and the test temperature		
	and humidity shall be recorded.		P
	Prior to the test there shall be an examination to		
	assure that the particle filtering half mask is in		
	good working condition and that it can be used		
	without hazard.		
	a) head harness comfort;		P
	b) security of fastenings;		P
	c) field of vision;		P
	d) any other comments reported by the wearer on		P
0.4.2	request.		
8.4.2	Walking test		P
	The subjects wearing normal working clothes and wearing the particle filtering half mask shall walk		
	at a regular rate of 6 km/h on a level course. The		
	test shall be continuous, without removal of the		P
	particle filtering half mask, for a period of 10		
	min.		
8.4.3	Work simulation test		P
	The particle filtering half mask shall be tested		
	under conditions which can be expected during		
	normal use. During this test the following	The test shall be completed	
	activities shall be carried out in simulation of the	within a total working time of	P
	practical use of the particle filtering half mask.	20min.	
	The test shall be completed within a total		
	working time of 20 min.		
	a) walking on the level with headroom of $(1.3 \pm$		P
	0.2) m for 5 min;		
	b) crawling on the level with headroom of (0.70		P
	± 0.05) m for 5min;		
	c) filling a small basket (see Figure 1,		
	approximate volume = 8 l) with chippings or		
	other suitable material from a hopper which stands 1,5 m high and has an opening at the		P
	bottom to allow the contents to be shovelled out		r
	and a further opening at the top where the basket		
	full of chippings is returned		
	The subject shall stoop or kneel as		
	he wishes and fill the basket with		
	chippings. He shall then lift the		<i>D</i>
	basket and empty the contents back		P
	into the hopper. This shall be done		
	20 times in 10 min.		
8.5	Leakage		P
8.5.1	General test procedure		P
8.5.1.1	Total inward leakage		P

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Clause	Requirement – Test	Result - Remark	Verdic
	A total of 10 test specimens shall be tested: 5 as received and 5 after temperature conditioning. For the test, persons shall be selected who are familiar with using such or similar equipment. A panel of ten clean-shaven persons shall be selected covering the spectrum of facial characteristics of typical users It is to be expected that exceptionally some persons cannot be satisfactorily fitted with a particle filtering half mask. Such exceptional subjects shall not be used for testing particle filtering half masks.	The total inward leakage shall be tested using sodium chloride aerosol.	P
8.5.1.2	Test equipment		P
	The test atmosphere shall preferably enter the top of the enclosure through a flow distributor, and be directed downwards over the head of the test subject at a minimum flow rate of 0,12 m/s. The concentration of the test agent inside the effective working volume shall be checked to be homogeneous. The flow rate should be measured close to thesubject's head	A level treadmill is required capable of working at 6 km/h.	P
8.5.1.3	Test procedure		P
	Ask the test subjects to read the manufacturer's fitting information and if more than one size of particle filtering half mask is manufactured, ask the test subject to select the size deemed by him to be the most appropriate. If necessary the test supervisor shall show the test subjects how to fit the particle filtering half mask correctly in accordance with the fitting information. The test sequence shall be as follows:		P
	a) Ensure the test atmosphere is OFF.		P
	b) Place the test subject in the enclosure. Connect up the facepiece sampling probe. Have the test subject walk at 6 km/h for 2 min. Measure the test agent concentration inside the particle filtering half mask to establish the background level.		P
	c) Obtain a stable reading.		P
	d) Turn the test atmosphere ON.		P
	e) The subject shall continue to walk for a further 2 min or until the test atmosphere has stabilized.		P

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Clause	Requirement – Test	Result - Remark	Verdict
	f) Whilst still walking the subject shall perform		
	the following exercises:		
	1) walking for 2 min without head movement		
	or talking;		
	2) turning head from side to side (approx. 15		
	times), as if inspecting the walls of a tunnel		
	for 2 min;		D
	3) moving the head up and down (approx. 15		P
	times), as if inspecting the roof and floor for 2 min;		
	4) reciting the alphabet or an agreed text out		
	loud as if communicating with a colleague		
	for 2 min;		
	5) walking for 2 min without head movement		
	or talking.		
	g) Record		
	1) enclosure concentration;		P
	2) the leakage over each exercise period.		
	h) Turn off the test atmosphere and when the test		
	agent has cleared from the enclosure remove the		P
	subject.		
8.5.2	Method		P
8.5.2.1	Principle		P
	The subject wearing the particle filtering half		
	mask under test walks on a treadmill over which		
	is an enclosure. Through this enclosure flows a constant		
	concentration of NaCl aerosol. The air inside the		
	particle filtering half mask is sampled and		
	analysed during the inhalation phase of the		
	respiratory cycle to determine the NaCl content.		P
	The sample is extracted by punching a hole in the		
	particle filtering half mask and inserting a probe		
	through which the sample is drawn. The pressure		
	variation inside the particle filtering half mask is		
	used to actuate a change-over valve so that		
	inhaled air only is sampled. A second probe is		
0.5.2.2	inserted for this purpose		D
8.5.2.2	Test equipment		P
8.5.2.2.1	Aerosol generator		P
	The Nacl aerosol shall be generated from a 2 % solution of reagent grade NaCl in distilled water		P
	solution of reagent grade NaCl in distilled water. The type described should be used. This requires		
	an air flow rate of 100 l/min at a pressure of 7		
	bar. The atomizer and its housing shall be fitted		
	into a duct through which a constant flow of air is		P
	maintained. It may be necessary to heat or		1
	dehumidify the air in order to obtain complete		
	drying of the aerosol particles.		
8.5.2.2.2	Test agent		P

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Clause	Requirement – Test	Result - Remark	Verdict
	The mean NaCl concentration within the enclosure shall be (8 ± 4) mg/m3 and the variation throughout the effective working volume shall be not more than 10 %. The particle size distribution shall be 0,02 mm to 2mm equivalent aerodynamic diameter with a mass mediandiameter of 0,6 mm.		P
8.5.2.2.3	Flame photometer		P
	A flame photometer shall be used to measure the concentration of NaCl inside the particle filtering half mask. Essential performance characteristics for a suitable instrument are:		P
	a) It should be a flame photometer specifically designed for the direct analysis of NaCl aerosol;		P
	b) It should be capable of measuring concentrations of NaCl aerosol between 15 mg/m3 and 5 ng/m3;		P
	c) The total aerosol sample required by the photometer should not be greater than 15 l/min;		P
	d) The response time of the photometer, excluding the sampling system, should not be greater than 500 ms;		P
	e) It is necessary to reduce the response to other elements, particularly carbon, the concentration of which will vary during the breathing cycle. This will be achieved by ensuring that the band pass width of the interference filter is no greater than 3 nm and that all necessary side-band filters are included.		P
8.5.2.2.4	Sample selector		N
	A system is required which will switch the sample to the photometer only during the inhalation phase of the respiratory cycle. During the exhalation phase clean air shall be fed to the photometer. The essential elements of such a system are:		N
	a) An electrically operated valve with a response time of the order of 100 ms. The valve should have the minimum possible dead space compatible with straight-through, unrestricted flow when open;		N
	b) A pressure sensor which is capable of detecting a minimum pressure change of approx. 0,05 mbar and which can be connected to a probe inserted in the cavity of the particle filtering half mask. The sensor shall have an adjustable threshold and be capable of differential signalling when the threshold is crossed in either direction. The sensor shall work reliably when subjected to the accelerations produced by the head movements of the subject;		N
	c) An interfacing system to actuate the valve in response to a signal from the pressure sensor;		N

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Clause	Requirement – Test	Result - Remark	Verdict
	d) timing device to record the proportion of the total respiratory cycle during which sampling took place.		N
8.5.2.2.5	Sampling probe		P
	The probe shall be fitted securely in an airtight manner to the particle filtering half mask as near as possible to the centre line of the particle filtering half mask. A multiple hole sampling probe is strongly recommended. Measures shall be taken to prevent the influence of condensation in the sampling probe on the measurement.		
8.5.2.2.6	Sample pump		P
	If no pump is incorporated into the photometer an adjustable flow pump is used to withdraw an air sample from the particle filtering half mask under test. This pump is so adjusted as to withdraw a constant flow of 1 l/min from the sample probe. Dependent on the type of photometer it may be necessary to dilute the sample with clean air.		Р
8.5.2.2.7	Sampling of enclosure concentration		P
	The enclosure aerosol concentration is monitored during the tests using a separate sampling system, to avoid contamination of the particle filtering half mask sampling lines. It is preferable to use a separate flame photometer for this purpose. However, time will then be required to allow the photometer to return to a clean background.		P
8.5.2.2.8	Pressure detection probe		P
	A second probe is fitted near to the sample probe and is connected to the pressure sensor.		P
8.5.2.3	Expression of results		Р
0.0.2.0	The leakage P shall be calculated from measurements made over the last 100 s of each of the exercise periods to avoid carry over of results from one exercise to the other.		Р
8.6	Flammability		P
	A total of four particle filtering half masks shall be tested: two in the state as received and two after temperature conditioning in accordance with 8.3.2. The single burner test is carried out according to the following procedure.		P
	The facepiece is put on a metallic dummy head which is motorized such that it describes a horizontal circle with a linear speed, measured at the tip of the nose, of (60 ± 5) mm/s.		P
	The head is arranged to pass over a propane burner the position of which can be adjusted. By means of a suitable gauge, the distance between the top of the burner, and the lowest part of the facepiece (when positioned directly over the burner) shall be set to (20 ± 2) mm.		Р

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Clause	Requirement – Test	Result - Remark	Verdict
	With the head turned away from the area adjacent to the burner, the propane gas is turned on, the pressure adjusted to between 0,2 bar and 0,3 bar and the gas ignited. By means of a needle valve and fine adjustments to the supply pressure, the flame heigt shall be set to (40 ± 4) mm. This is measured with a suitable gauge. The temperature of the flame measured at a height of (20 ± 2) mm above the burner tip by means of a 1,5 mm diameter mineral insulated thermocouple probe, shall be (800 ± 50) °C.		P
	Failure to meet the temperature requirement indicates that a fault such as a partially blocked burner exists. This shall be rectified before testing.		P
	The head is set in motion and the effect of passing the facepiece once through the flame shall be noted. The test shall be repeated to enable an assessment to be made of all materials on the exterior of the device. Any one component shall be passed through the flame once only.		P
8.7	Carbon dioxide content of the inhalation air		P
	A total of 3 particle filtering half masks shall be tested: all 3 as received. The apparatus consists essentially of a breathing machine with solenoid valves controlled by the breathing machine, a connector, a CO2 flowmeter and a CO2 analyser. The apparatus subjects the particlefiltering half mask to a respiration cycle by the breathing machine.		P
8.8	Strength of attachment of exhalation valve housing		P
	A total of three particle filtering half masks shall be tested: one as received, one temperature conditioned in accordance with 8.3.2 and one after the test described for mechanical strength in EN 143. Mount the particle filtering half mask securely to a fixture as shown in Figure 9. Apply an axial tensile force of 10 N to the valve (housing) for 10 s, and note the results.		P
8.9	Breathing Resistance		P
8.9.1	Test samples and fixture		P
8.9.1.1	Valveless particle filtering half masks A total of 9 valveless particle filtering half masks shall be tested:3 as received, 3 after temperature conditioning in accordance with 8.3.2 and 3 after the test for simulated wearing in accordance with 8.3.1		P P
8.9.1.2	Valved particle filtering half masks		P
8.9.2	Exhalation resistance		P

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Clause	Requirement – Test	Result - Remark	Verdict
	Seal the particle filtering half mask on the Sheffield dummy head. Measure the exhalation resistance at the opening for mouth of the dummy head using the adapter and a breathing machine adjusted to 25 cycles/min and 2.0 l/stroke or a continous flow 160 l/min.		P
8.9.3	Inhalation resistance		P
	Test the inhalation resistance at 30l/min and 95 l/min continuous flow.		P
8.10	Clogging		P
8.10.1	Principle		P
	The test aerosol shall be dolomite. A total of 3 particle filtering half masks shall be tested: 1 as received and 2 after temperature conditioning in accordance with 8.3.2. The test consists of subjecting the particle filtering half mask to a sinusoidal breathing simulation		P
8.10.2	Test equipment		P
	A scheme of a typical apparatus is given. The working area of the test chamber has a suggested square section of 650 mm. The breathing machine has a displacement of 2,0l/stroke. The exhaled air shall pass a humidifier in the exhaled air circuit, such that the exhaled air temperature, measured at the position of the sample particle filtering half mask is (37 ± 2) °C and 95 % R.H. minimum		P
8.10.3	Test conditions		P
	Dust: DRB 4/15 dolomite The size distribution of dolomite dust is given.		P
8.10.4	Test procedure		P
0.10.1	Convey dust from the distributor to the dust chamber where it is dispersed into the air stream of 60 m ³ /h.Fit the sample particle filtering half mask in a leaktight manner to a dummy head or a suitable filter holder located in the dust chamber.		P
8.10.5	Assessment of clogging		P
	Following the exposure, measure the breathing resistance of the particle filtering half mask using clean air. Then measure the filter penetration in accordance with 8.11.		Р
8.11	Filter penetration		P
	The device shall be mounted in a leaktight manner on a suitable former and subjected to the filter penetration test, ensuring that components of the device that could affect filter penetration values such as valves and harness attachment points are exposed to the challenge aerosol. Testing shall be done in accordance with EN 143.		P
9	Marking		P
9.1	Packaging		P
	The following information shall be clearly and durably marked on the smallest commercially available packaging or legible through it if the packaging is transparent.		P

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Clause	Requirement – Test	Result - Remark	Verdict
9.1.1	The name, trademark or other means of identification of the manufacturer or supplier.		P
9.1.2	Type-identifying marking.		P
9.1.3	Classification: FFP1, FFP2, FFP3.	FFP2	P
9.1.4	The number and year of publication of this European Standard.		P
9.1.5	At least the year of end of shelf life. The end of shelf life may be informed by a pictogram, where yyyy/mm indicates the year and month.		P
9.1.6	The sentence 'see information supplied by the manufacturer', at least in the official language(s) of the country of destination, or by using the pictogram.		P
9.1.7	The manufacturer's recommended conditions of storage or equivalent pictogram.		P
9.1.8	The packaging of those particle filtering half masks passing the dolomite clogging test shall be additionally marked with the letter "D".		P
9.2	Particle filtering half mas		P
	Particle filtering half masks complying with this European Standard shall be clearly and durably marked with the following:		Р
9.2.1	The name, trademark or other means of identification of the manufacturer or supplier.		P
9.2.2	Type-identifying marking.		P
9.2.3	The number and year of publication of this European Standard.		P
9.2.4	The symbols FFP1, FFP2 or FFP3 according to class.	FFP2	P
9.2.5	If appropriate the letter D (dolomite) in accordance with clogging performance. This letter shall follow the class designation		P
9.2.6	Sub-assemblies and components with considerable bearing on safety shall be marked so that they can be identified.		Р
10	Information to be supplied by the manufacturer		P
10.1	nformation supplied by the manufacturer shall accompany every smallest commercial available package.		P
10.2	Information supplied by the manufacturer shall be at least in the official language(s) of the country of destination.		P
	The information supplied by the manufacturer shall contain all information necessary for trained and qualified persons on		Р
	application/limitations;		P
	the meaning of any colour coding;		P
10.3	checks prior to use;		P
	donning, fitting;		P
	use;		P
	maintenance (e.g. cleaning, disinfecting), if applicable;		P
	storage;		P

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Clause	Requirement – Test	Result - Remark	Verdict
	the meaning of any symbols/pictograms used of the equipment.		P
10.4	The information shall be clear and comprehensible. If helpful, illustrations, part numbers, marking shall be added.		P
10.5	Warning shall be given against problems likely to be encountered, for example:		P
	fit of particle filtering half mask (check prior to use);		P
	it is unlikely that the requirements for leakage will be achieved if facial hair passes under the face seal;		P
	air quality (contaminants, oxygen deficiency);		P
	use of equipment in explosive atmosphere.		P
10.6	The information shall provide recommendations as to when the particle filtering half mask shall be discarded.		P

Photos of sample Fig 1 Fig 2

-----THE END OF REPORT-----